

NeO tube®

Pancake coils



L.W.C for A.C.R



Copper water tubes

Straight lengths

Copper tube for water, gas, sanitation, air conditioning, refrigerant, fire protection and general purposes.

ASTM B280

AMERICAN STANDARD ASTM B 280 - SEAMLESS COPPER TUBE FOR AIR CONDITIONING AND REFRIGERATION FIELD SERVICE

* CHEMICAL COMPOSITION

All tubing, manufactured from phosphorus deoxidized high residual phosphorus complying with UNS C12200.

ELEMENT	% MINIMUM	% MAXIMUM
Copper	99.90	
Phosphorus	0.015	0.040

* ASTM B 280

TABLE 1: Common Standard Dimensions and Weights, and Tolerances in Diameter and Wall Thickness for Coil Lengths. *(Just for reference only.)*

Standard Size,	Outside Diameter,		Wall Thickness,		Weight,		Tolerance ^A			
	in.	in. (mm)	in.	(mm)	kg/m	Tolerance, ± kg/m	Average Outside diameter, Plus and Minus, in.(mm)		Wall Thickness, Plus and Minus, in.(mm)	
1/8	0.125	(3.18)	0.0300	(0.76)	0.051	(0.003)	0.002	(0.051)	0.003	(0.08)
3/16	0.188	(4.76)	0.0300	(0.76)	0.085	(0.004)	0.002	(0.051)	0.003	(0.08)
1/4	0.250	(6.35)	0.0300	(0.76)	0.119	(0.006)	0.002	(0.051)	0.003	(0.08)
5/16	0.313	(7.94)	0.032	(0.81)	0.162	(0.008)	0.002	(0.051)	0.003	(0.08)
3/8	0.375	(9.52)	0.032	(0.81)	0.198	(0.010)	0.002	(0.051)	0.003	(0.08)
1/2	0.500	(12.70)	0.032	(0.81)	0.271	(0.014)	0.002	(0.051)	0.003	(0.08)
5/8	0.625	(15.88)	0.035	(0.89)	0.373	(0.019)	0.002	(0.051)	0.004	(0.10)
3/4	0.750	(19.05)	0.035	(0.89)	0.452	(0.023)	0.0025	(0.064)	0.004	(0.10)
3/4	0.750	(19.05)	0.042	(1.07)	0.537	(0.027)	0.0025	(0.064)	0.004	(0.10)
7/8	0.875	(22.22)	0.045	(1.14)	0.674	(0.034)	0.003	(0.076)	0.004	(0.10)
1 1/8	1.125	(28.58)	0.050	(1.27)	0.971	(0.049)	0.0035	(0.089)	0.005	(0.13)

^A: The tolerances listed represent the maximum deviation at any point.

^B: The average outside diameter of a tube is the average of the maximum and the minimum outside diameters as determined at any one cross section of the tube.



Copper tube for water, gas, sanitation, air conditioning, refrigeration, fire protection and general purposes.

*** ASTM B 88**

TABLE 1: Dimension and Physical Characteristic of Copper Tube: TYPE M.

Nominal or Standard Size, inches	Nominal Dimensions, inches			Weight,				
	Outside Diameter	Inside Diameter	Wall Thickness	Cross Sectional Area of Bore, sq.inches	Weight of Tube Only, pounds per linear ft.	Weight of Tube & Water, pounds per linear ft.	Contents of Tube per linear ft.	
							Cu ft.	Gal
3/8	0.500	0.450	0.0250	0.159	0.145	0.214	0.00110	0.00826
1/2	0.625	0.569	0.0280	0.254	0.204	0.314	0.00176	0.0132
3/4	0.875	0.811	0.0320	0.517	0.328	0.551	0.00359	0.0269
1	1.125	1.055	0.035	0.874	0.465	0.843	0.00607	0.0454
1 1/4	1.375	1.291	0.042	1.31	0.682	1.25	0.00910	0.0681
1 1/2	1.625	1.527	0.049	1.83	0.94	1.73	0.0127	0.0951
2	2.125	2.009	0.058	3.17	1.46	2.83	0.022	0.165
2 1/2	2.625	2.495	0.065	4.89	2.03	4.14	0.034	0.254
3	3.125	2.981	0.072	6.98	3.68	5.70	0.0485	0.363
3 1/2	3.625	3.459	0.083	9.40	3.58	7.64	0.0653	0.488
4	4.125	3.935	0.095	12.2	4.66	9.83	0.0847	0.634
5	5.125	4.907	0.109	18.9	6.66	14.8	0.131	0.982
6	6.125	5.881	0.122	27.2	8.92	20.7	0.189	1.41
8	8.125	7.785	0.170	47.6	16.5	37.1	0.331	2.47
10	10.125	9.701	0.212	73.9	25.6	57.5	0.513	3.84
12	12.125	11.617	0.254	106.0	36.7	82.5	0.736	5.51

Neo tube®



ASTM B68

SEAMLESS COPPER TUBE SUITABLE FOR USE IN REFRIGERATION, OIL LINES, GASOLINE LINES AND SO FORTH

*** CHEMICAL COMPOSITION**

ELEMENT	% MINIMUM	% MAXIMUM
Copper	99.90	
Phosphorus	0.015	0.040

*** TEMPER DESIGNATION: O60 (SOFT ANNEALED), O50 (LIGHT ANNEALED)**

*** OUTSIDE DIAMETER, WALL THICKNESS, LENGTH AND TOLERANCE:**

PRACTICED BY ASTM B251 (page 6)

ASTM B75

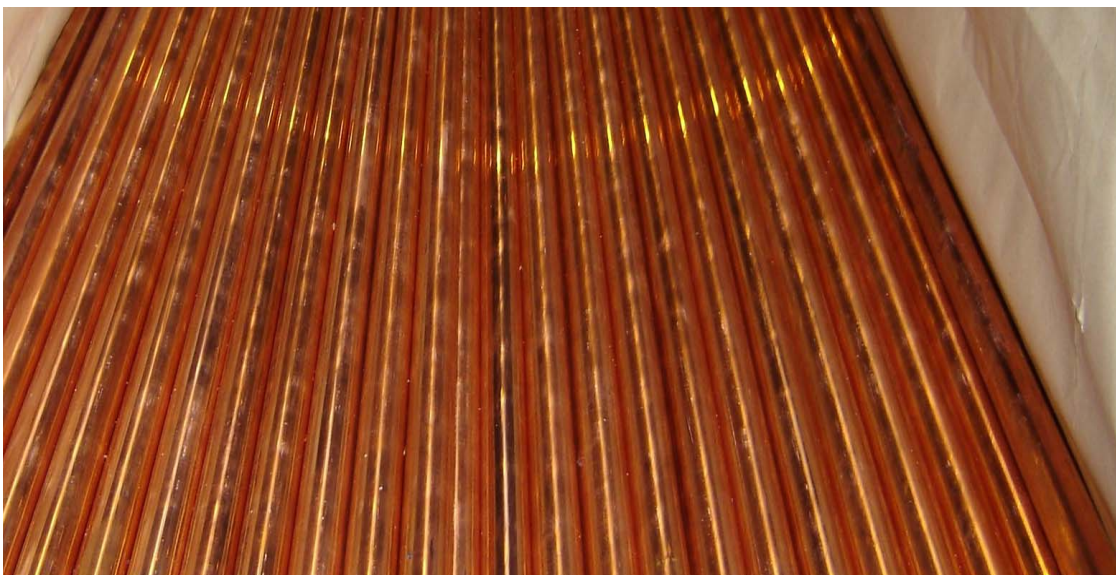
SEAMLESS, ROUND RECTANGULAR AND SQUARE COPPER TUBE SUITABLE FOR GENERAL ENGINEERING APPLICATIONS

*** CHEMICAL COMPOSITION**

ELEMENT	% MINIMUM	% MAXIMUM
Copper	99.90	
Phosphorus	0.015	0.040

*** TEMPER DESIGNATION: O60, O55, H55, 58, H80**

*** DIMENSION AND TOLERANCE: PRACTICED BY ASTM B251 (page 6)**



JIS H3300 STANDARD COPPER AND COPPER-ALLOY SEAMLESS PIPE

* CHEMICAL COMPOSITION

ELEMENT	% MINIMUM	% MAXIMUM
Copper	99.90	
Phosphorus	0.015	0.040

* TEMPER DESIGNATION: O60 (SOFT ANNEALED), O50 (LIGHT ANNEALED)

Temper	O (soft)	O.L (light soft)	1/2 H (half hard)
Tensile Strength			
Mpa	≥ 205	≥ 205	≥ 245 ~ 325

* LENGTH: 0 - 6.1M

* TOLERANCES ON AVERAGE DIAMETER OF COPPER TUBE FOR ORDINARY PIPING

TABLE 1: Tolerances on wall thickness (special grade)

Unit: mm

Outside Diameter	Wall Thickness	Tolerance						
		Over 0.25 and over, up to up to and incl 0.4	Over 0.4 up to and incl. 0.6	Over 0.6 up to and incl. 0.8	Over 0.8 up to and incl. 1.4	Over 1.4 up to and incl. 2	Over 2 up to and incl. 3	Over 3 up to and incl. 4
4 and over, up to and incl. 15		± 0.03	± 0.05	± 0.06	± 0.08	± 0.09	± 0.10	—
Over 15, up to and incl. 25		± 0.04	± 0.05	± 0.06	± 0.09	± 0.10	± 0.13	± 0.15
Over 25, up to and incl. 50		—	± 0.06	± 0.08	± 0.09	± 0.10	± 0.13	± 0.18
Over 50, up to and incl. 100		—	—	± 0.10	± 0.13	± 0.15	± 0.18	± 0.20

Remark:

- 1: When the tolerance is specified by only either plus or minus side, the value in Table 1 shall be doubled.
- 2: When the inside diameter is specified, Table 1 shall be so applied that the outside diameter equals the inside diameter plus twice the wall thickness.
- 3: The applicable tolerances for tubes having a dimension exceeding the range of specified dimensions shall be those for common grade.

BS EN 12735-1**THE TUBE SYSTEM (SUCH AS FITTING) WITH THE FORM OF HARD STRAIGHT TUBES OR ANNEALED COILS (INCLUDING PANCAKE COILS)***** CHEMICAL COMPOSITION**

ELEMENT	% MINIMUM	% MAXIMUM
Copper	99.90	
Phosphorus	0.015	0.040

*** TEMPER DESIGNATION AND PROPERTY**

Form	R220 (annealed)	R250 (half hard)	R290 (hard)	R360 (hard)
Tensile Strength				
Mpa	200 - 250	250 - 300	300 - 360	≥ 360

* REQUIREMENTS FOR THE CLEANNESS OF INNER FACE: $\leq 38\text{MG/M}^2$.

* SPECIFICATIONS: AS PER CUSTOMER'S REQUIREMENTS

BS EN 12735-2**SEAMLESS COPPER TUBE FOR AIR CONDITIONING AND REFRIGERATION FIELD SERVICE***** CHEMICAL COMPOSITION**

ELEMENT	% MINIMUM	% MAXIMUM
Copper	99.90	
Phosphorus	0.015	0.040

*** TEMPER DESIGNATION**

Temper	YO80 (skin hard)	YO4 (light annealed)	YO3 (soft annealed)
Tensile Strength			
Mpa	≥ 220	≥ 220	≥ 210

*** OUTSIDE DIAMETER AND WALL THICKNESS**

Outside Diameter (mm)	% MINIMUM	
	≤ 0.4	> 0.4
∅ 6 ~ 13	± 0.04	± 0.04
∅ 13 ~ 16	± 0.05	± 0.04
∅ 16 ~ 24	-----	± 0.05

* REQUIREMENTS FOR THE CLEANNESS OF INNER FACE: $\leq 38\text{MG/M}^2$.

AS 1432

AUSTRALIA STANDARD

COPPER TUBE FOR PLUMBING, GASFILLING AND DRAINAGE APPLICATIONS

* CHEMICAL COMPOSITION

ELEMENT	% MINIMUM	% MAXIMUM
Copper ¹	99.90	
Phosphorus	0.015	0.040

1: Including Silver

* TEMPER AND FORM

Thickness Type	Temper	SIZE RANGE		Form
		Maximum	Minimum	
A	Hard drawn	DN 6	DN 200	Straight lengths
	Bendable	DN 15	DN 200	Straight lengths
	Annealed	DN 6	DN 40	Coils
B	Hard drawn	DN 6	DN 200	Straight lengths
	Bendable	DN 15	DN 20	Straight lengths
	Annealed	DN 6	DN 40	Coils
C	Hard drawn	DN 10	DN 25	Straight lengths
	Bendable	DN 15	DN 20	Straight lengths
	Annealed	DN 10	DN 25	Coils
D	Hard drawn	DN 32	DN 150	Straight lengths

* TUBE HARDNESS

TEMPER	HARDNESS HV	
	MINIMUM	MAXIMUM
Hard drawn	100	–
Bendable	80	100
Annealed	–	70

* DIMENSIONS AND TOLERANCES

Appropriate tolerances for mean outside diameter and wall thickness are shown in each table.

* LENGTH TOLERANCES

PRODUCT	SPECIFIED LENGTH (M)	TOLERANCE
Straight lengths	≥ 3	+ 12, - 0 mm
	>3 ≤6	+ 24, - 0 mm
Coils	≤15	+ 300, - 0 mm
	>15	+ 2, - 0 mm

* SPECIAL SIZES

Larger diameter DN 225 (228.60mm), DN 250(254.00mm) tubes are available with wall thickness of 2.03mm, 2.64mm or 3.25mm. These tubes are manufactured to Australia Standard AS 1572. Full technical details are available upon application.

* TYPE C

NOMINAL SIZE	MEAN OUTSIDE DIAMETER (mm)			OVALITY (mm)	THICKNESS (mm)		
	Minimum		Maximum		Maximum for straight lengths	Minimum at any point	Standard
	Coils	Straight lengths					
DN 10	9.42	9.44	9.52	0.08	0.61	0.71	0.81
DN 15	12.57	12.62	12.70	0.10	0.61	0.71	0.81
DN 18	15.72	15.80	15.88	0.16	0.81	0.91	1.01
DN 20	18.85	18.97	19.05	0.20	0.81	0.91	1.01
DN 25	25.09	25.30	25.40	0.28	0.81	0.91	1.01

* TYPE D

NOMINAL SIZE	MEAN OUTSIDE DIAMETER (mm)			OVALITY (mm)	THICKNESS (mm)		
	Minimum		Maximum		Maximum for straight lengths	Minimum at any point	Standard
	Coils	Straight lengths					
DN 32	–	31.65	31.75	0.38	0.81	0.91	1.01
DN 40	–	38.00	38.10	0.48	0.81	0.91	1.01
DN 50	–	50.67	50.80	0.64	0.81	0.91	1.01
DN 65	–	63.35	63.50	0.88	0.81	0.91	1.01
DN 80	–	76.02	76.20	1.08	1.09	1.22	1.35
DN 90	–	88.70	88.90	1.24	1.09	1.22	1.35
DN 100	–	101.35	101.60	1.42	1.09	1.22	1.35
DN 125	–	126.75	127.00	1.78	1.27	1.42	1.57
DN 150	–	152.10	152.40	2.12	1.47	1.63	1.79

* SAFE WORKING PRESSURE (PSW) AND TESTING PRESSURE (PT) FOR TEMPERATURES UP TO AND INCLUDING 50°C

NOMINAL SIZE	PRESSURE (Bar)							
	TYPE A		TYPE B		TYPE C		TYPE D	
	Psw	Pt	Psw	Pt	Psw	Pt	Psw	Pt
DN 6	120	180	87	131	–	–	–	–
DN 8	93	140	68	102	–	–	–	–
DN 10	87	130	76	114	56	84	–	–
DN 15	63	95	56	84	41	62	–	–
DN 18	60	91	50	75	44	66	–	–
DN 20	59	88	41	62	36	55	–	–
DN 25	50	76	37	55	27	41	–	–
DN 32	40	60	29	44	–	–	22	32
DN 40	33	49	24	36	–	–	18	27
DN 50	24	37	18	27	–	–	13	20
DN 65	19	29	14	22	–	–	11	16
DN 80	20	30	16	24	–	–	12	18
DN 90	17	26	14	21	–	–	10	15
DN 100	15	23	12	18	–	–	9	13
DN 125	12	18	10	14	–	–	8	12
DN 150	13	20	10	15	–	–	8	12
DN 200	9	14	7	11	–	–	–	–

* DIMENSIONS AND TOLERANCES

* OUTSIDE DIAMETER (OD)

The mean outside diameter for tube in all tempers, either coiled or in straight lengths should not vary from the specified diameter by more than the tolerances specified.

SPECIFIED OD (mm)		TOLERANCE ON OD PLUS NIL, MINUS (mm)	
OVER	UP TO AND INCLUDING	STRAIGHT LENGTHS	COILS
3.18	12.70	0.08	0.13
12.70	19.05	0.08	0.20
19.05	25.40	0.08	0.31
25.40	31.75	0.08	0.38
31.75	50.80	0.08	0.46
50.80	101.60	0.15	–
101.60	155.58	0.30	–

* THICKNESS

The standard thickness at any point tolerance for tubes either coiled or in straight lengths is $\pm 10\%$ of the specified thickness.

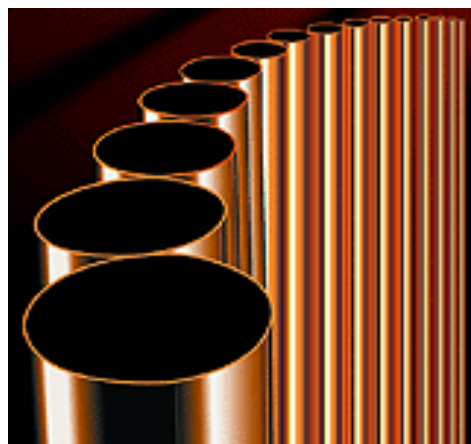
* LENGTH

Tube ordered to a specified length should not vary from that length by more than tolerances specified.

PRODUCT	SPECIFIED LENGTH (m)		TOLERANCE ON LENGTH PLUS NIL, MINUS (mm)
	OVER	UP TO AND INCLUDING	
Straight lengths	–	2	12mm
	2	10	24mm
Coils	–	15	300mm
	15	–	2%

* CLEANNESS

Tubes are manufactured to meet the internal residue requirement of $0.038\text{g}/\text{m}^2$.



NeOtube®

REFRIGERATION QUALITY COPPER TUBE

* AS/NZS 1571

* COMMON STANDARD SIZES, TEMPER AND LENGTHS. *(Just for reference only.)*

STANDARD SIZES, TEMPER & LENGTHS										
ACTUAL TUBE SIZE			SAFE WORKING PRESSURE (Bar)		NOMINAL TUBE MASS (kg/m ± tolerances)	TEMPER				
OUTSIDE DIAMETER	WALL THICKNESS	mm ± tolerances	SERVICE TEMPERATURE (°C)			ANNEALED			HARD	
			UP TO 50	OVER 50 UP TO 75		LENGTH (m)				
inch	(mm)				15	18	30	5.8	6	
1	(25.4)	0.91 ± 0.05	27	23	0.624 ± 0.03				●	●
1	(25.4)	1.22 ± 0.06	37	31	0.826 ± 0.04				●	●
1	(25.4)	1.63 ± 0.08	50	42	1.085 ± 0.05				●	●
1 1/8	(28.58)	0.91 ± 0.05	24	20	0.705 ± 0.04				●	●
1 1/8	(28.58)	1.22 ± 0.06	33	27	0.935 ± 0.05				●	●
1 1/8	(28.58)	1.27 ± 0.06	34	28	0.971 ± 0.05				●	●
1 1/8	(28.58)	1.63 ± 0.08	44	37	1.230 ± 0.06				●	●
1 1/8	(28.58)	1.83 ± 0.09	50	42	1.371 ± 0.07				●	●
1 1/4	(31.75)	0.91 ± 0.05	22	18	0.786 ± 0.04				●	●
1 1/4	(31.75)	1.22 ± 0.06	29	24	1.043 ± 0.05				●	●
1 1/4	(31.75)	2.03 ± 0.10	50	42	1.689 ± 0.08				●	●
1 3/8	(34.92)	0.91 ± 0.05	20	16	0.867 ± 0.04				●	●
1 3/8	(34.92)	1.22 ± 0.06	27	22	1.151 ± 0.06				●	●
1 3/8	(34.92)	1.40 ± 0.07	31	25	1.314 ± 0.07				●	●
1 3/8	(34.92)	1.63 ± 0.08	36	30	1.519 ± 0.08				●	●
1 3/8	(34.92)	2.03 ± 0.10	45	38	1.869 ± 0.09				●	●
1 1/2	(38.10)	0.91 ± 0.05	18	15	0.948 ± 0.05				●	●
1 1/2	(38.10)	1.22 ± 0.06	24	20	1.260 ± 0.06				●	●
1 1/2	(38.10)	2.29 ± 0.11	47	39	2.296 ± 0.11				●	●
1 5/8	(41.28)	0.91 ± 0.05	17	14	1.029 ± 0.05				●	●
1 5/8	(41.28)	1.22 ± 0.06	22	19	1.368 ± 0.07				●	●
1 5/8	(41.28)	1.52 ± 0.08	28	23	1.692 ± 0.08				●	●
1 5/8	(41.28)	1.83 ± 0.09	34	28	2.021 ± 0.10				●	●
2	(50.80)	1.22 ± 0.06	18	15	1.694 ± 0.08				●	●
2	(50.80)	1.63 ± 0.08	24	20	2.244 ± 0.11				●	●
2 1/8	(53.98)	0.91 ± 0.05	13	10	1.352 ± 0.07				●	●
2 1/8	(53.98)	1.22 ± 0.06	17	14	1.802 ± 0.09				●	●
2 1/8	(53.98)	1.63 ± 0.08	23	19	2.389 ± 0.12				●	●
2 1/8	(53.98)	1.78 ± 0.09	25	21	2.602 ± 0.13				●	●
2 1/8	(53.98)	2.11 ± 0.11	30	25	3.065 ± 0.15				●	●
2 1/8	(53.98)	2.64 ± 0.13	38	31	3.795 ± 0.19				●	●
2 5/8	(66.68)	1.22 ± 0.06	14	11	2.236 ± 0.11				●	●
2 5/8	(66.68)	1.63 ± 0.08	18	15	2.969 ± 0.15				●	●
2 5/8	(66.68)	2.03 ± 0.10	23	19	3.675 ± 0.18				●	●
3	(76.20)	1.63 ± 0.08	16	13	3.403 ± 0.17				●	●
3 1/8	(79.38)	2.29 ± 0.11	22	18	4.943 ± 0.25				●	●
4	(101.60)	1.63 ± 0.08	12	10	4.563 ± 0.23				●	●
4 1/8	(104.78)	2.79 ± 0.14	20	17	7.967 ± 0.40				●	●

